Date:

Thursday, 3/30/2006 10:07:15 AM

User:

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 26457 : 10358

P.O. Number This Issue

: NIA

S.O. No. : N/A : 3/30/2006

: NC

: PURCHASED PARTS

Part Number

Drawing Name

: D2345 : D2345 REV.A

: LOCK CHANNEL

Drawing Number Project Number

: N/A

Drawing Revision Material

Al4: : 4/10/2006

Due Date

Qty:

10 Um:

Each

Written By

Prsht Rev.

First Issue

Previous Run

Checked & Approved By

Comment

89.05.31 : Est.RevB/

Re-format DM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

PG 1.0

PURCHASING



Comment: PURCHASING

Issue P/0: 20000 926

E-mail or Ship DXF file to vendor

Laser cut flat pattern as per Dwg D2345

Possible supplier: Ind. Laser Material realease note is required.

2.0

3.0

D2345F

Lock Channel



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

10.0000 Each(s)



Lock Channel

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage Ensure material certification is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.







Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							10			
		*								
							,			
							C.			
							/. }			
Part No	:	PAR #: Fault Category: N	CR: Yes	(v) DQA	1: 2	<u>}</u> Date: <u>Ĉ</u>	6/05/04			
			QA:	N/C Closed	l:	_ Date: _				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Verification			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto	
				,					
				•					

NOTE: Date & initial all entries

Thursday, 3/30/2006 10:07:15 AM Date: ឋ៌ser: Kim Johnston **Process Sheet Drawing Name: LOCK CHANNEL** Customer: CU-DAR001 Dart Helicopters Services Job Number: 26457 Part Number: D2345 Job Number: Seq. #: Description: Machine Or Operation: NC BRAKE BRAKE NC 6.0 Comment: NC BRAKE Form as per Dwg D2345 using DT8241 INSPECT WORK TO CURRENT STEP 7.0 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Al 06/05/03 9 Location: ST40 DOCUMENT CONTROL 9.0 Comment: DOCUMENT CONTROL Inspection Level 21 4 06.05.04 Job Completion

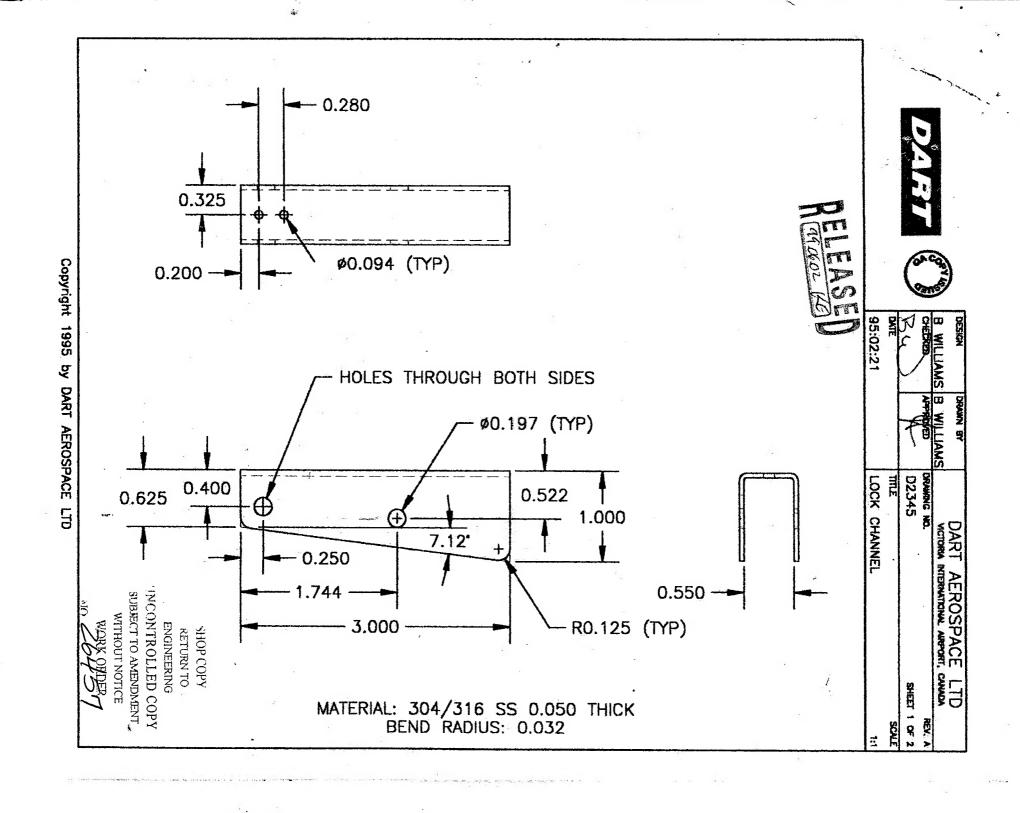
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	à.	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				,				
			1.00					

Part No: _	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	15/04
			QA: N/C (Closed:	Date:	

NCR:		W	ORK OR	DER NON-CONFORMANCE	(NCR)			
D.4.T-		Description of NC		Corrective Action Section B			Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	QC Inspector
adoslor	6	part was	Day	Serap destroy	SB = ==	405-12	Sam	
		4	.,		041	160,00		100502
1,00				·				
		Y •						
								•
		·		·				

NOTE: Date & initial all entries

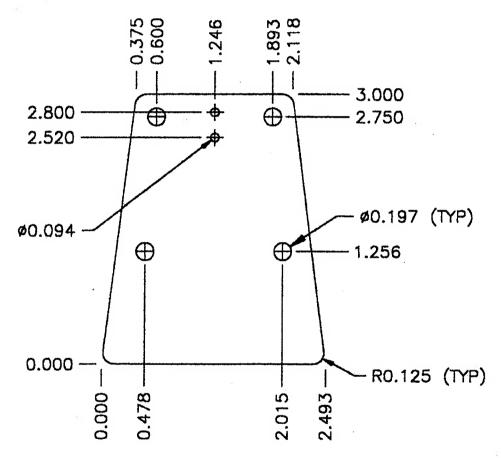






DESIGN B WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,			
		DRAWING NO.		REV.	A
BW	I VL	D2345	SHEET	2 OF	2
DATE	7	TITLE		SCA	Œ
95:02:21		LOCK CHANNEL			1:1

RELEASED



SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUJ NOTICE

D2345 FLAT PATTERN
MATERIAL: 304/316 SS 0.050 THICK

WORK ORDER NO. 26457

	4. 44	*			
4					
	* · · ·				
			+		
				*	
				-	
				14.0	
**************************************	•				
	4				
\$					
	E -				
Prince of the second se	* A				1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
3					
6					The state of the s
· · · · · · · · · · · · · · · · · · ·					
		*			
e e			•		
13.0					
					•
		4			
See .	Mary water an amount of the	10			• •

THE STATE OF THE S

285

38 75 E

8

18 88

X

P= 1 50

HH:

Head of the said

1983 1142 64619/8

台計 Total

57:1

用で見つるかか

4

77 5

政門機能上級放出級是其实的、推印的。 To besidy certify the above conferent to be true and certify devery density. Morbo Barain Stainless Steel Co., Ltd.; Danatowi Gross.

Charge of quality

-

18CIA 30+#4

Specification 9: R II M I. 110.4 Sarfaca Plaish Cottal Pages Company が SCHOOLS mis. Bizvatosoto-ota 1.5000 2002000 COGEDAGE できる。 4: 1 꽃 ASTIM ASSIG PLATES 35t031H THE STATE SHORK Tarke. 100H 100H 100H HELL STREET TO SENTENCIA POR Size (ca) A SECOND 程指序分引. 100 Corplement ifin Post fast ica ₩ .e. INSPECTION CERTIFICATE MIDUNING PRESCURICES HOLDING LIMITED · Pi teledi · Pi C1123620,0:10660 WINTERS RESCURCES HOLDING CHAITED 3014758 1000年 繵 2573 5 250 (8/8) Ħ 0 X 0 O N 5.05.2 温 Course to 2004
Course to to 3 to 5 20203616
Course ticks to 20203616 **松山谷**月 94.0 97.0 世 2 8 K 0.045 2.00 民學證分 0.025 0.025 0 Z 0.001 Chesical Compission in 0.00 ı. 10.85 0.85 ... 15 19 **3**E. 2 25 The Population of Findence BAOSTEEL GROLP
NINGBO BAON IN STAINLESS STEEL CO. LTG.
LALL ALLEY ALLEY A. BACH THE
LALL ALLEY ALLEY A. BACH THE
LALL COSTROBERT
LALL COSTROBERTS
LALL COSTR 16.34 10.35 30.05 19.05 计数据数据数据程序分词 1 0.000 F 编型信26010060375小 97/00/60902 EE3.0

04/20/02